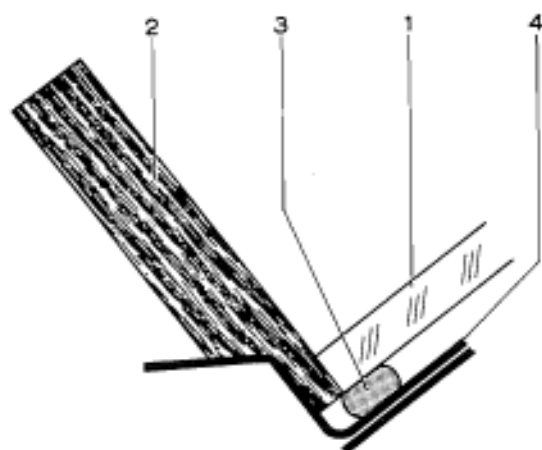


- 3 - Apply "SOLBIT primer 5014" with a brush to bonding surface of windshield.
- 4 - Warm up the SOLBIT seal in the package for approx. 15-40 seconds until the seal becomes slightly tacky on the ends. This can be done by:
  - a. connecting a battery charger adjusted to an output of 24V and 11A (6V per meter at 11A),
  - or
  - b. connecting two 12V batteries (in good electrical condition) in a series (positive terminal of one battery to negative terminal of the other).
- 5 - Press the seal into the edge of the windshield. Bend the seal ends at right angles. The ends of the seal should meet on the side of the windshield. Twist ends.



Sectional view of lower windshield and frame

- 6 - Insert windshield in frame recess. Position two 4 mm (0.16 in.) thick wooden spacer strips into the lower area between windshield and frame recess.

- 1 - Windshield
- 2 - Wooden spacer strip
- 3 - SOLBIT seal
- 4 - Windshield frame recess

The wooden spacers are local manufacture items.

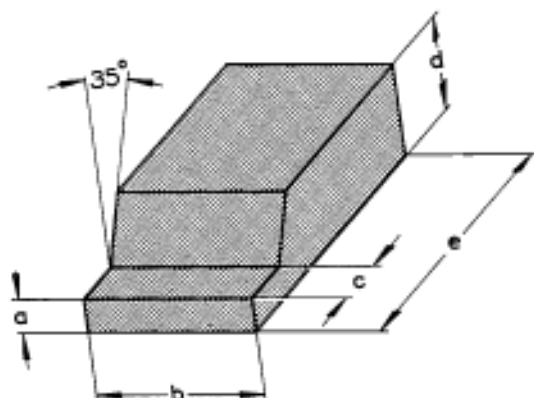
- a = 4 mm (0.16 in.)  
 b = approx. 20 mm (0.79 in.)  
 c = 10 mm (0.39 in.)  
 d = approx. 11 mm (0.43 in.)  
 e = approx. 55 mm (2.17 in.)

**Note:**

Make sure that the windshield is positioned in center with equal space between glass edge and frame recess on both sides.

**Caution**

The seal must make contact along the bottom outer edge of the windshield or else the edge liner cannot be positioned.



- 7 - Insert two wooden spacers at top and bottom.